



ISOLED KNOWLEDGE



**LED
FLEX STRIPS**

ISOLED[®]

CUSTOMISED LIGHT SOLUTIONS



ISOLED® LED FLEX STRIPS: THE PROPER AND SECURE WAY TO CONNECT.

Please observe several basic rules when mounting LED Flex strips. We cover the main points to be observed for a professional and safe cutting, soldering and bonding of LED Flex strips.

Polarity in LED Flex strips.

ISOLED® Flex strips are operated with DC voltage (12 V DC or 24 V DC). Colour channels (red / green / blue- order may vary) or the white channel must be connected on the negative pole.

To determine the number of current feeds required for your ISOLED® LED Flex strip, calculate the current ampere (A) - see examples below. Depending on the version of your ISOLED® LED Flex strip and thus the robustness of the circuit board, the maximum amperage per feed may be approximately 3 amps. In operation, Flex strips require passive cooling, for which we recommend our aluminium profiles. Flex strips with high power rating and / or over-length with one-sided power supply and/or under poor cooling conditions may lead to high heat generation. In turn, this may reduce the service life of your LED Flex strip light - to just a few months in extreme cases!

One-sided (power) supply:

A 24 Volt LED Flex strip from ISOLED® with an output of 14.4 watts/meter and a one-side power supply can be operated over a maximum length of 5 meters.

$$\text{CALCULATION: } \frac{14,4 \text{ W} \times 5 \text{ m}}{24 \text{ V}} = 3 \text{ A}$$

Two-sided (power) supply:

The following example shows a 14.4 watts/meter Flex strip over a length of 8 meters with a two-sided power supply. In this case, a one-sided power supply would yield a 4.8 amps of current flow, which exceeds the recommended 3 amps value.

$$\text{CALCULATION: } \frac{14,4 \text{ W} \times 8 \text{ m}}{24 \text{ V}} = 4,8 \text{ A} : 2$$

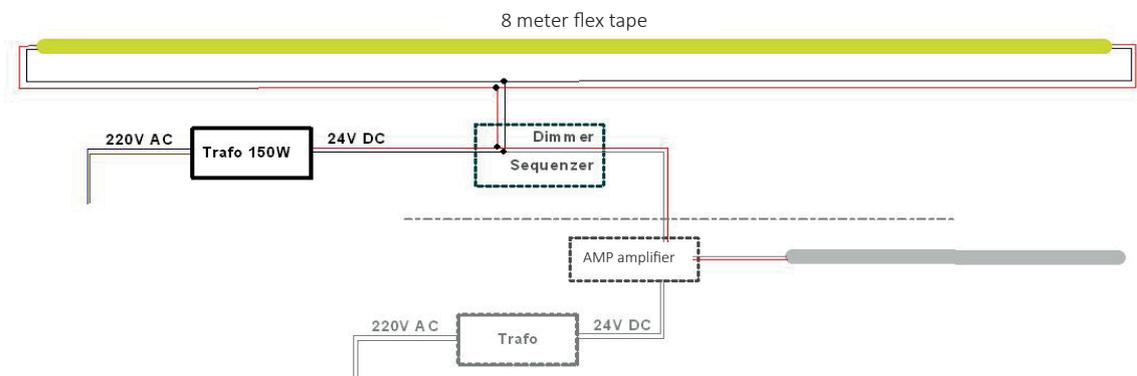


Fig. 1 Circuit diagram of an LED Flex strip with 14.4 W/m and a total length of 8 m





Separation (cutting) of LED Flex strips:

In principle, the separation marker (for cutting the LED Flex strip) lies after 3 LEDs for the 12 Volt LED Flex strip and after 6 LEDs for the 24 volt LED Flex strip. (see Fig. 2)

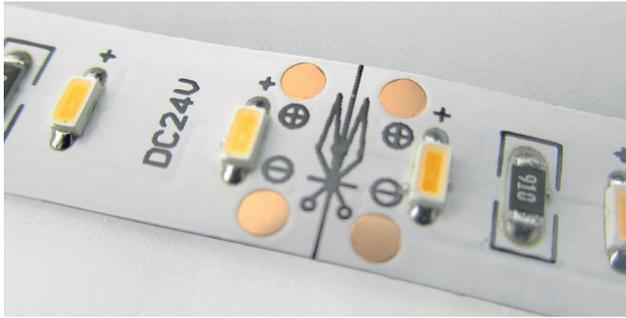


Fig.2. Scissors Icon- intended separation point of the Flex strip

Please note the following when soldering or connecting Flex LED strips:

1. Before soldering, expose copper contact points if required (by gently scraping the protective layer).
2. Soldering temperature should not exceed 250 ° C- use extreme care and reduce soldering time to that deemed strictly necessary.
3. Finally, insulate solder joints properly- preferably with heat shrink tubing.



Fig.3 Isolation of solder joints: Preferably with heat shrink tubing Schumpfschlauch

TIPS & TRICKS FOR PROPER AND SAFE CONNECTION OF LED FLEX STRIPS WITH ISOLED®CLIP-CONNECTORS:

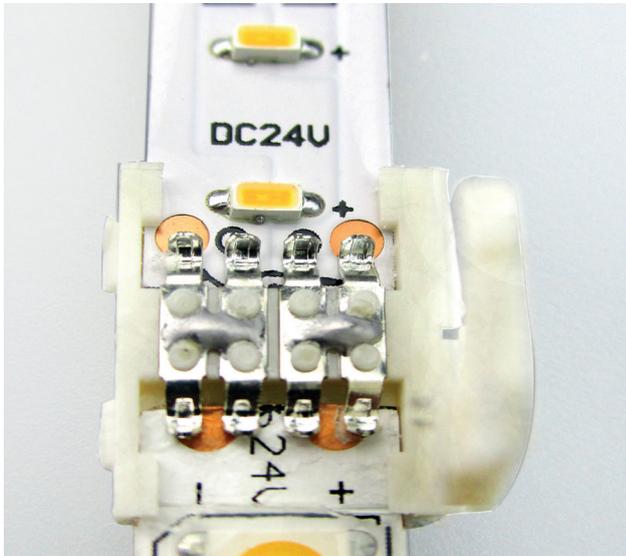
The product-friendly connection of LED Flex strips requires using high-quality longitudinal, T or cross-clip connectors. With clip connectors of ISOLED®, you can install your long-lasting LED Flex strip lighting system in a professional, reliable manner, so that its value is preserved over time.



Example: The practical T-Clip connector by ISOLED®, whereby you can have the LED Flex strip adopt any shape without bending and illuminate any angle of your property.



Example of the use of several connectors



Trick: Install the LED Flex strip pins far apart and use a four-pin clip connector, where we will solder two contacts together (see picture). Thus, clip connectors allow the safe connection of LED Flex strips under any circumstances.



Hint: In certain LED Flex strips, the first LED chip is very close to the contact point. To ensure a correct and safe connection, the cap on one side of the clip connector must be removed. The removed cap is shown to the left of the picture. For encapsulated LED Flex strips, remove the casting first with a sharp knife. Otherwise, contacts cannot be connected. The removed casting is shown to the right of the picture.